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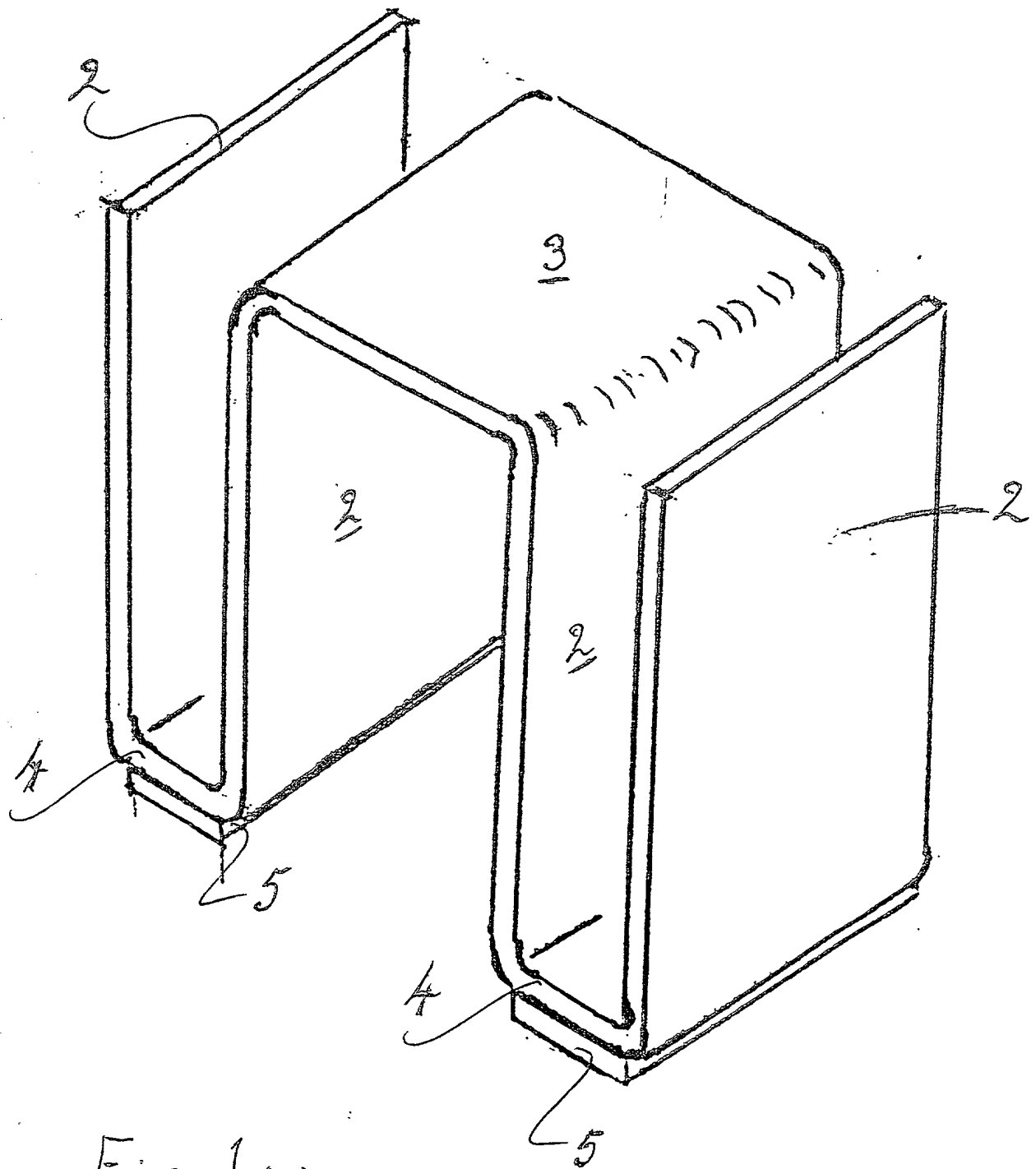


Fig. 1(a)

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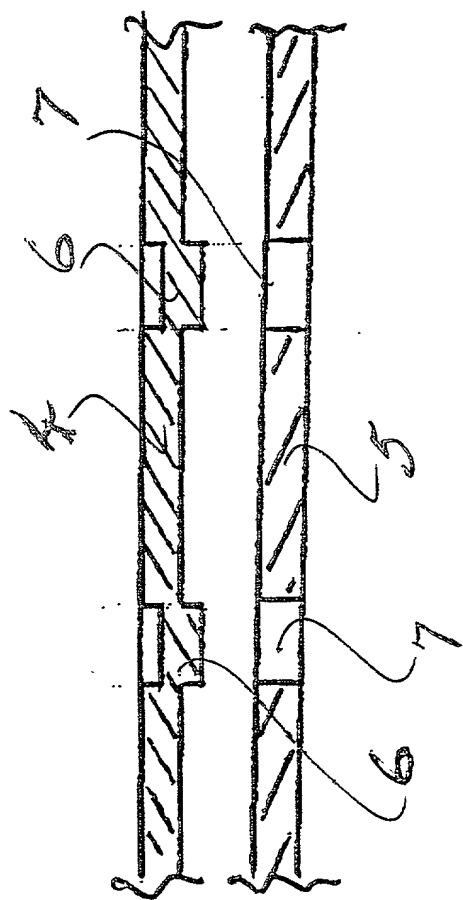
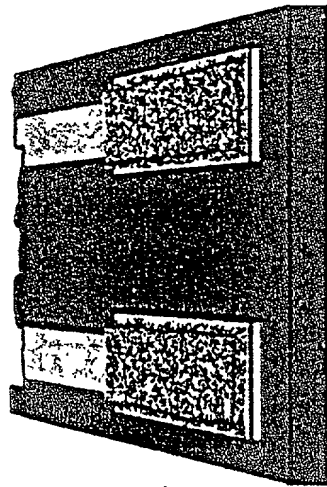
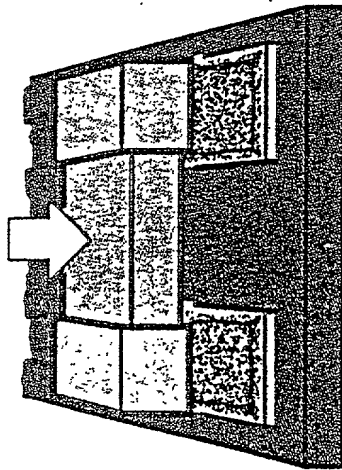


FIG 1 (B)

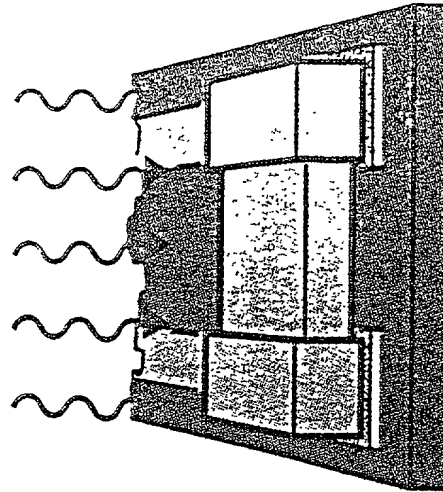
Reflow soldering procedure



Screen print solder paste



Place component



Reflow solder

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Fig. 2

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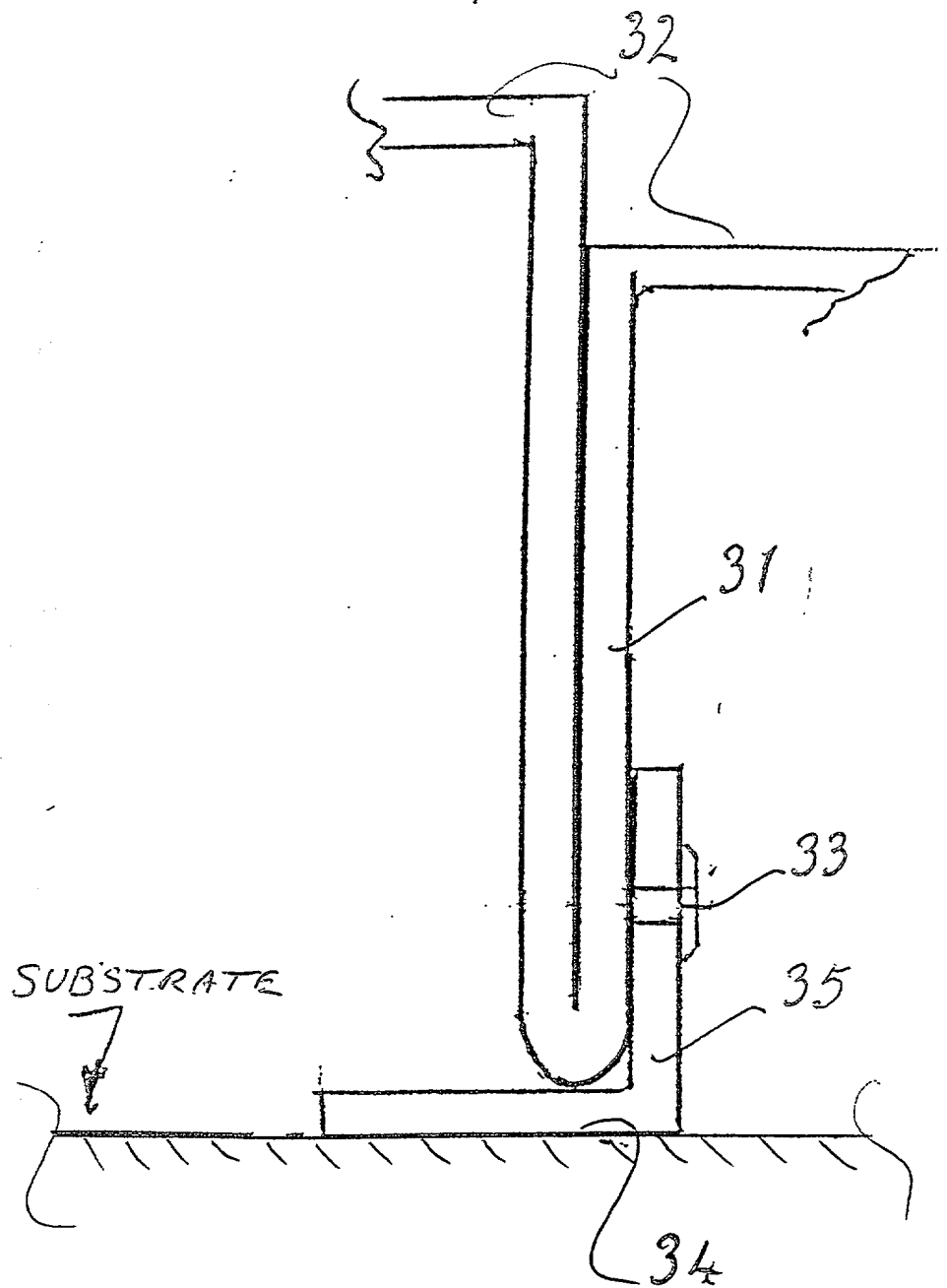


Fig. 3

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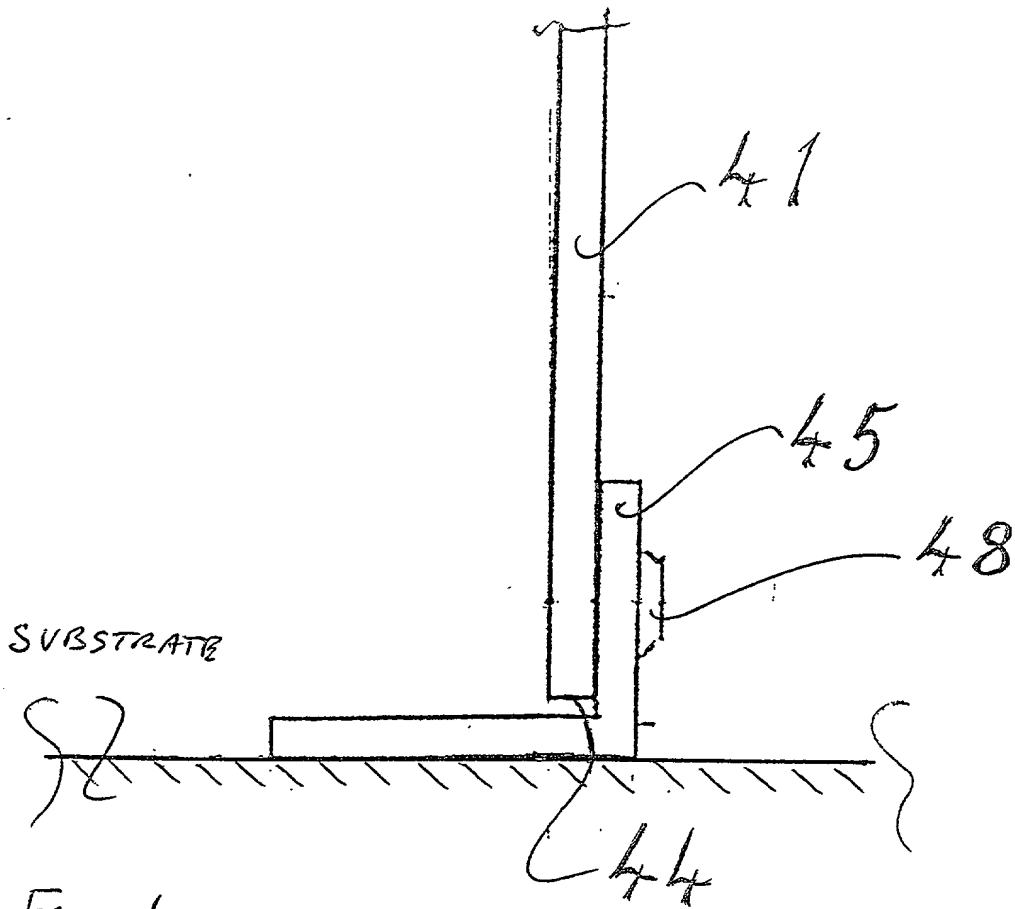
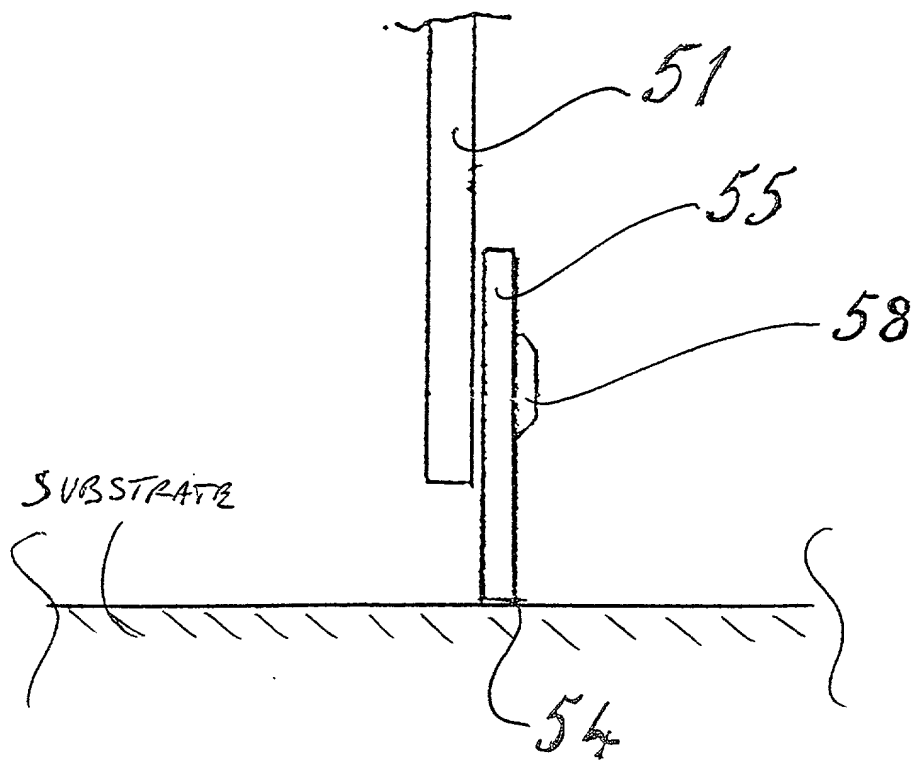


Fig. 4



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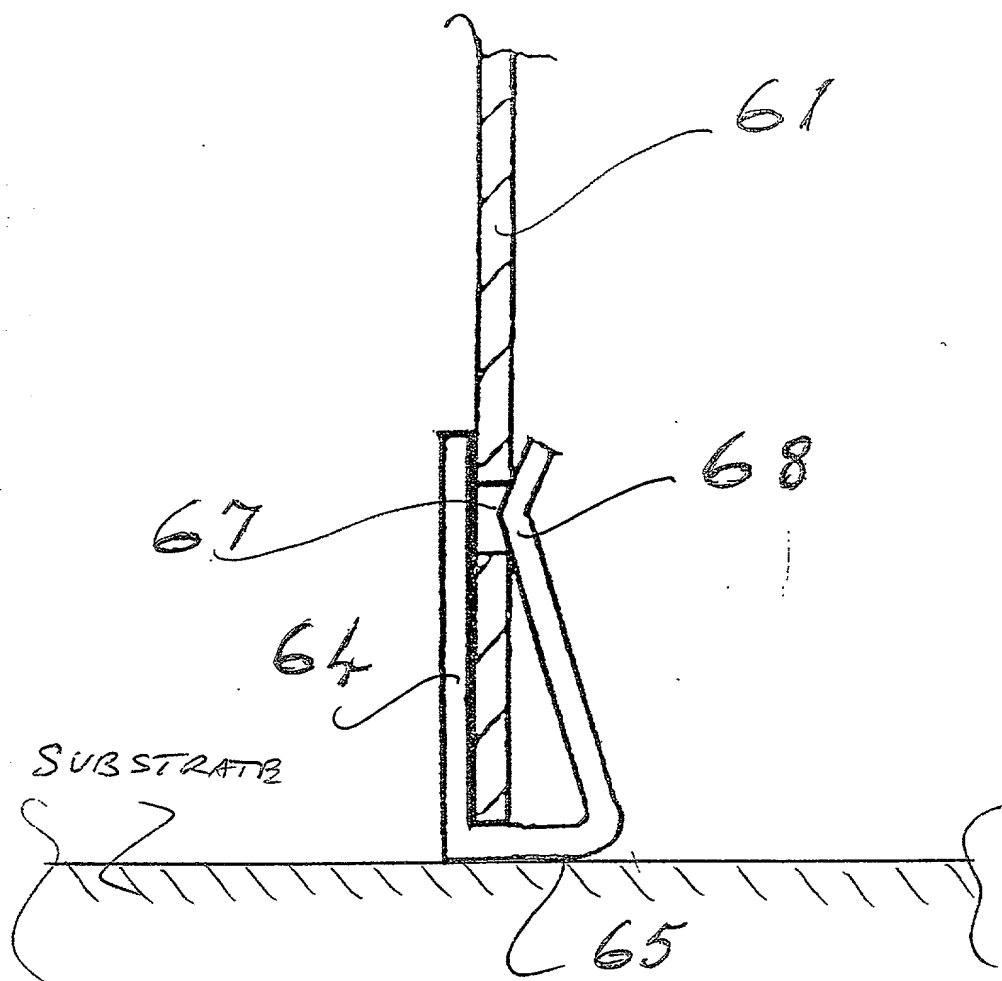


Fig. 6

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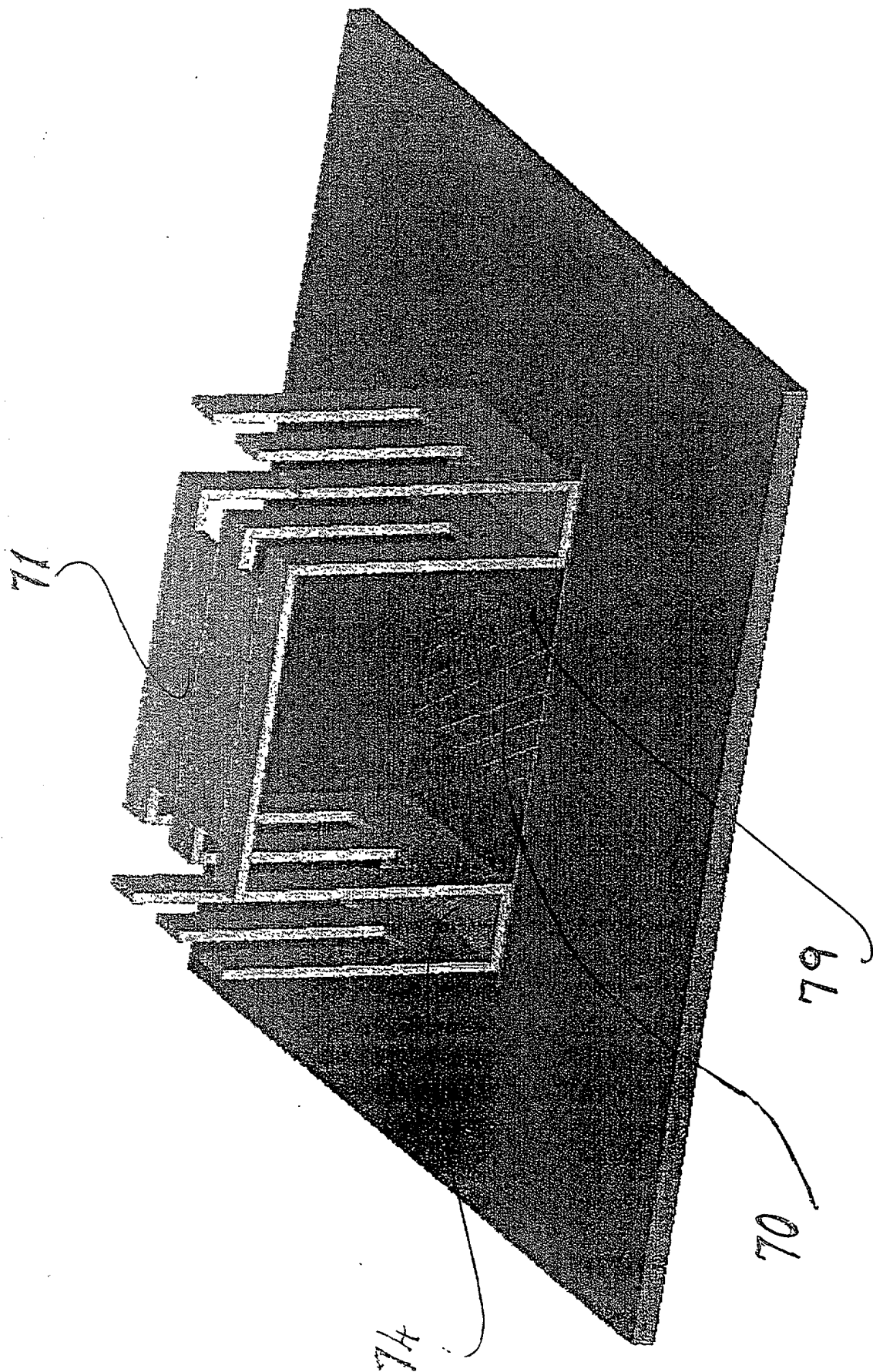


Fig. 7